



# Tru Hone Parts List

Part #	Description
TH1001	Base Tray
TH1011	Bearing, R4 (For TH1291 Drive Gear, TH1301 Idler Gear & TH1491 Pinion Assembly)
TH1021	Bearing, R6 (For TH1371 Head, TH1381 Head & TH1492 Pinion Assembly)
TH1031	Bearing, Motor 2M145 Rear (Small)
TH1041	Bearing, Motor 2M145 Front (Large)
TH1071	Belt, Drive
TH1081	Belt Tool
TH1091	Block & Head Assembly (LC) Complete
TH1101	Block & Head Assembly (HC) Complete
TH1106	Block, Pinion LC
TH1107	Block, Pinion HCA
TH1108	Block, Micro
TH1111	Block, Support LC
TH1112	Block, Support HCA
TH1121	Brush, Motor 2M145 or 8I768 (Set of 2)
TH1131	Brush, Motor 0132003 (Set of 2)
TH1141	Bushing, Head (Bronze)
TH1151	Bushing (For Angle Adjustment Cam Shaft)
TH1161	Camrider Bracket
TH1171	Camrod, Threaded
TH1181	Camshaft with Cam
TH1182	Camshaft with Cam & Flat For Micro Switch
TH1192	Control, Speed LGD400 (110V or 220V) HCA, LCF or HCF
TH1193	Control, Speed Interlock -1 Option For 125DV-C (220V) LCF or HCF Control
TH1194	Control, Potentiometer For 125DV-C (220V) LCF or HCF Control
TH1195	Control, Potentiometer For 125DV-C (110V) HCA Control
TH1196	Control, Potentiometer For LGD400 (110V or 220V) HCA, LCF or HCF
TH1201	Control, Speed MM31750A-0567 (110V) LC
TH1212	Control, Wire Harness 4 Leads LC
TH1221	Cord, Electrical
TH1231	Cord Retainer
TH1241	Cover, Honing Wheel (Plastic)
TH1242	Cover, Honing Wheels (Plastic) with Sponge Holder (HW1000 & HW1500 Honing Wheels Only)
TH1251	Cover, Machine (Stainless Steel)
TH1281	Foam Seal (Inside of Machine Cover)
TH1291	Gear Assembly, Drive (Color Black)
TH1301	Gear Assembly, Idler (Color White)
TH1311	Gear, Left Threaded Shaft 1/4" (Color Black)
TH1321	Gear, Right Threaded Shaft 1/4" (Color White)
TH1331	Gear, Left Threaded Shaft 1/2" (Color Black)
TH1341	Gear, Right Threaded Shaft 1/2" (Color White)

**TRU HONE CORPORATION**

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TH1351	Gear, Pinion 1/2"
TH1361	Gear, Brass For Heads
TH1371	Head Assembly, Complete with Shafts & 1/4" Shaft Gears
TH1381	Head Assembly, Complete with Shafts & 1/2" Shaft Gears
TH1385	Head, Left Thread Includes TH1361 Gear, Brass
TH1386	Head, Right Thread Includes TH1361 Gear, Brass
TH1391	Knob, Speed Control
TH1401	Knob, Angle Adjustment
TH1411	Label, Operating Instructions
TH1421	Motor Overhaul, 0.5 HP (90 Day Warranty)
TH1441	Motor, 0.5 HP, 110 Volt (2M145)
TH1442	Motor, 0.5 HP, 220 Volt (8I768)
TH1443	Motor, 0.42 HP, Air Driven
TH1450	Nut, 6-32 Nylon Insert Lock (Ground Wire)
TH1451	Nut, Left Threaded 1/4-28
TH1461	Nut, Right Threaded 1/4-28
TH1465	Nut, 5/16"x18 (Camrod)
TH1466	Nut, 3/8-32 (Control)
TH1471	Pad, Base (Rubber)
TH1481	Pad, Motor (Rubber)
TH1491	Pinion Assembly, 1/2" Gear with R4 Bearings
TH1492	Pinion Assembly, 1/2" Gear with R6 Bearings
TH1501	Pulley, Motor (Single)
TH1511	Pulley, Motor (Double)
TH1521	Pulley, Pinion (Single)
TH1531	Pulley, Pinion (Double)
TH1541	Roll Pin, 3/32"x5/8" (Honing Wheel Shaft)
TH1542	Roll Pin, 1/8"x3/8" (Heads)
TH1543	Roll Pin, 1/16"x1/2" (Pinion Shaft)
TH1551	Screw, 8-32x1/4" (Machine & Honing Wheel Cover)
TH1552	Screw, Colored (Set) Red, White & Blue
TH1553	Screw, 10-32x1/4" (Tension Spring)
TH1554	Screw, 10-32x3/8" (Camrider Bracket)
TH1555	Screw, 4-40x3/8" (Heads)
TH1556	Screw, 6-32x1/4" (Micro Block)
TH1557	Screw, 6-32x1/2" (Ground Wire)
TH1558	Set Screw, 10-32x5/8" (Angle Knob)
TH1559	Set Screw, 10-32x1/4" (Motor & Pinion Pulley)
TH1561	Screws, 10-32x1/2" (Motor & Support Block)
TH1571	Screw, Socket Head 10-32x1" (Pinion Block)
TH1581	Seal, Washer (Stainless Steel)
TH1591	Shaft, Bearing 1-3/4" (For Drive & Idler Gear)
TH1601	Shaft, Left Threaded

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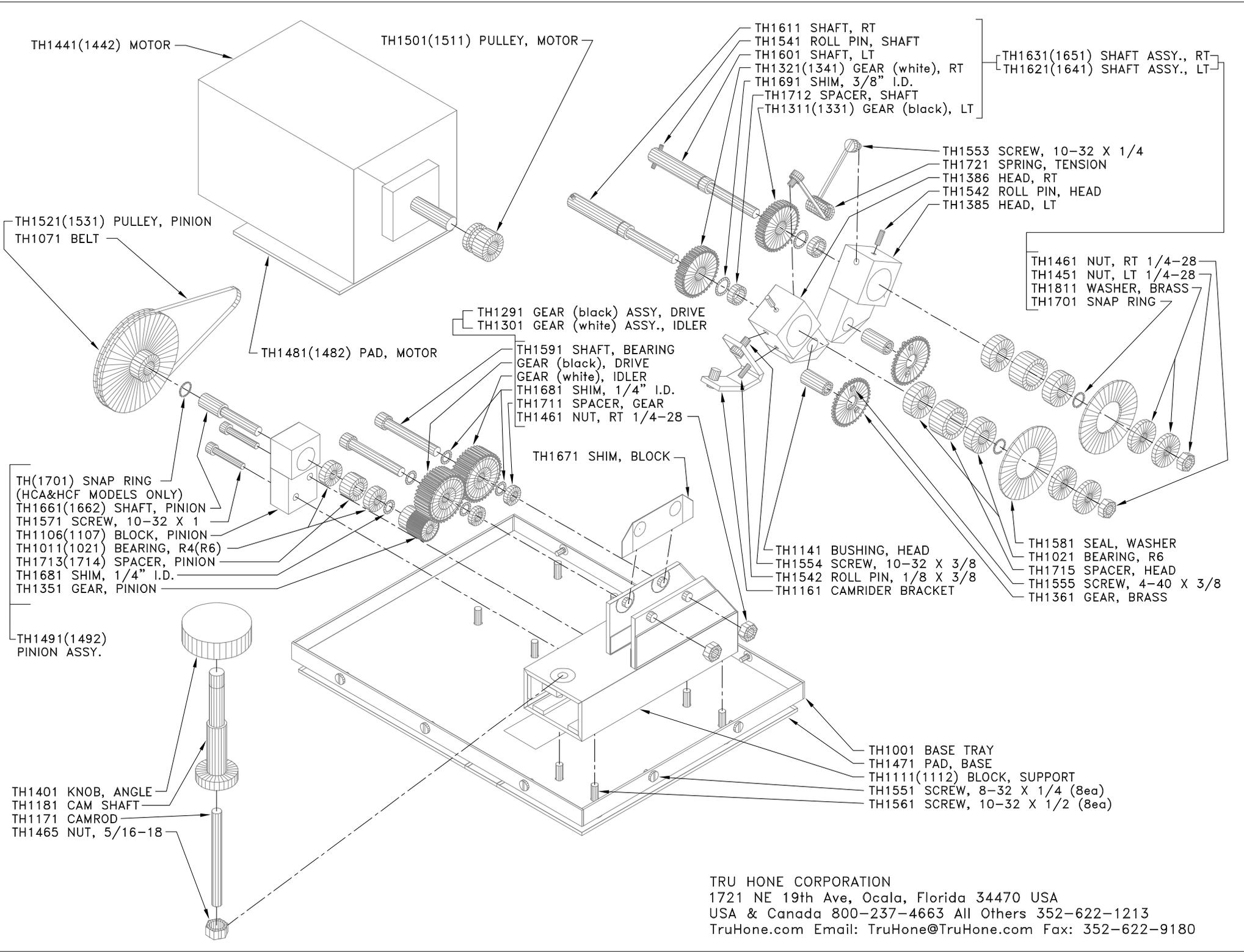
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TH1611	Shaft, Right Threaded
TH1621	Shaft Assembly, Left Threaded with 1/4" Gear
TH1631	Shaft Assembly, Right Threaded with 1/4" Gear
TH1641	Shaft Assembly, Left Threaded with 1/2" Gear
TH1651	Shaft Assembly, Right Threaded with 1/2" Gear
TH1661	Shaft, Pinion For R4 Bearing
TH1662	Shaft, Pinion For R6 Bearing
TH1671	Shim, Support Block (.010-steel)
TH1681	Shim, Threaded Shaft 1/4" I.D. (.010 thick)
TH1691	Shim, Threaded Shaft Gear 3/8" I.D. (.003,.005,.010 thick)
TH1701	Snap Ring
TH1711	Spacer, Drive & Idler Gear Assemblies
TH1712	Spacer, Shaft
TH1713	Spacer, Pinion LC
TH1714	Spacer, Pinion HC
TH1715	Spacer, Head
TH1716	Sponge for HW1000 & HW1500 Cover Only TH1242
TH1721	Spring, Tension
TH1731	Stand, Machine (Stainless Steel)
TH1741	Switch, Hi-Low
TH1751	Switch, Micro
TH1761	Switch, Micro Assembly
TH1771	Switch, On-Off Screw In (Terminals Screw On)
TH1781	Switch, On-Off Screw In (Terminals Slip On)
TH1782	Switch, On-Off Snap In (Terminals Slip On)
TH1783	Switch, On-Off Snap In (Terminals Slip On) (220V) Single Throw-Double Pole
TH1791	Dresser Bit, Diamond 3/8" x 3" (1/4 Carat)
TH1801	Transformer
TH1811	Washer, Honing Wheel (Brass)
TH1812	Washer, HW1000 & HW1500 Honing Wheels (Brass)
TH1813	Washer, #6 Star (Ground Wire)
HW220	Wheels, Honing Complete Set (Standard 220 Grit on Machine)
	Honing Wheels are also available in 100, 240, 400, 600, 1000 & 1500 grit
RHW	Wheel Redressing Service Per Set
THIM	Tru Hone Instruction Manual
THLPH	Tru Hone Labor Per Hour

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